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COMPRESSIBILITY EFFECTS IN 2D WALL HEATING MICROCHANNEL FLOW

Md. Tajul Islam

Department of Mathematics, Begum Rokeya University, Rangpur, Bangladesh Email: tajul000@yahoo.com

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ABSTRACT

In this article we present a numerical solution of the Navier-Stokes equations and energy equation in parallel plate microchannels with the first order slip boundary conditions on the walls, adopting control volume scheme of CFD technique. Wall heating condition was considered on the walls. Noslip boundary conditions for compressible and incompressible flows were also solved to compare the effect of slip conditions. Compressibility effects were also investigated for compressible slip and compressible noslip flow conditions. A series of simulations were performed for different heights and lengths of channels and pressure ratios. Results are presented in graphs and tables and are compared with the available analytical and experimental results. It was found that the friction constants are the highest for noslip compressible flow and lowest for the slip flow against pressure ratio and mach numbers. Friction constant decreases continuously for compressible slip flow but it approaches to an asymptotic value of 96 for compressible noslip flow for the decrease of aspect ratio.

Keywords: Microchannel, Knudsen number, Slip flow, Temperature jump, Friction constant

1. Introduction

A systematic research effort in micromechanics devices started in the late 1980's. In response to the rapid progress in design and fabrication of microelectromechanical systems (MEMS) such as microducts, micronozzles, micropumps, microturbines and microvalves and so on, the need for understanding the momentum and heat transfer in microchannels is essential. Fluid flows in these devices differ from those in macroscopic devices. The operation of these devices cannot always be predicted from conventional flow models. This emerging field has generated strong interest and became a rapidly developing research field. This is because these channels have potential applications in diverge areas such as microelectronics, biological chips, microheat exchangers, etc. A large number of recent investigations study the fundamentals of microchannel flow and the development is great but not adequate.

The Knudsen number, a non-dimensional parameter, determines the degree of rarefaction and the degree of validity of the continuum model. It is defined as the ratio of the mean free path $\lambda = \frac{k_B T}{\sqrt{2\pi p\sigma^2}}$ over a characteristic length $(D_h = 2H)$ i.e. $Kn = \frac{\lambda}{D_h}$. Thus the Knudsen number is

continuum momentum and energy equations are negligible, and the Navier-Stokes equations then reduce to the inviscid Euler equations. As Kn increases, rarefaction effects become more important, and continuum approach breaks down. A classification of the different flow regimes is given by George and Ali [5] as follows:

- for $Kn \le 0.01$ the fluid can be considered as a continuum
- for $Kn \ge 0$ (10), it is considered as a free-molecular flow.

A rarefied gas can be considered neither as absolute continuous medium nor a free-molecular flow in the Knudsen number range between 0.01 and 10. In that region a further classification is needed, i.e.,

- slip flow (0.01 < Kn < 0.1), and
- transition flow (0.1 < Kn < 10)

The different Knudsen number regimes are determined empirically and thus the limits between the different Knudsen number regimes may depend on the problem geometry.

Nomenclature		Greek symbols		
f	: Darcy friction factor	μ : dynamic viscosity, <i>N.s/m</i> ²		
Η	: channel height, μm	ρ : density, kg/m^3		
L	: length of the channel, μm	τ : shear stress, N/m^2		
Т	: Temperature, K	σ : molecular diameter, Angstroms		
k_B	: Boltzmann constant pressure N/m^2	σ_m : tangential momentum accommoda coefficient	tion	
P Kn	: Knudsen number	σ_m : thermal accommodation coefficient	ıt	
R	: gas constant, J/kg.K	λ : mean free path, μm		
V u, v Ma Re fRe x, v	 : velocity, m/s : velocity components, m/s : Mach number : Reynolds number : friction constant : co-ordinates distances. <i>Um</i> 	Subscriptsi: channel inleto: channel outletw: wallg: gas		
AR PR	: aspect ratio : pressure ratio			

Giacomo Puccetti *et al.* [1] investigated 2D velocity profile in laminar regime of water flow through glass microchannels experimentally. The results have evidenced that μ PIV is able to determine the velocity profile within the glass microchannel with an average relative difference

with respect the theoretical values of the order of 1- 4% depending on the aspect ratio of the channel in the central part of the channels.

Hamidi and Ouederni [2] studied three-dimensional flow behavior in straight rectangular microchannels with noslip boundary condition. The simulation results showed that geometric parameters have an effect on the velocity distribution in rectangular microchannels and it agreed well the he Poiseuille laminar flow theory.

Khaleel and Chunpei [3] studied asymptotic solutions of compressible gaseous flow through a three-dimensional straight uniform rectangular microchannel using higher order velocity slip boundary conditions. The analytical results of the first and second order velocity slip boundary conditions are compared with a benchmark case and there are appreciable differences between them.

Aniskin *et al.* [4] conducted experimental investigation to determine the friction factor in microchannels. Glass microchannels with a circular cross section, diameters of 34.5, 33.6, and 24.5 μ m, and different lengths are studied in the experiments. The results obtained are in good agreement with theoretical predictions for the case of a developed laminar flow in circular channels, but the use of the method of two channels has some constraints.

The pioneer investigators in the study of gaseous flow in microchannels are Maxwell [6], Smoluchowski [7], Arkilic *et al.* [8], Pong *et al.* [9], Ali and George [10], Schaaf and Chambre [11], Gad-el-Hak [12], Kakac [13], H. van den Berg *et al.* [14]. Most of the studies are considered incompressible because of simplicity and low Mach number flows. The studies of compressible flow, without the incorporation of rarefied behavior, have been conducted by Prud'homme *et al.* [15].

In spite of large number of investigations are performed so far, a lot of contradictory results are obtained and a large part of the behavior of the flow properties and the physical laws governing the fluid flow and heat transfer in microgeometries are uncovered. Two dimensional flow in parallel plate channel is the limiting case of rectangular ducts which are widely used in microfluidic devices. Though microchannel flows are low Mach number flows but these flows become compressible when their Mach number is less than 0.3. The objective of this study is to investigate the compressibility effect of compressible slip and compressible noslip flows and make a comparison among the obtained results. The solution is based on the concept of continuum approach on Navier-Stokes equations.

2. Model Development

2.1 Problem Statement

We considered nitrogen gas flow through parallel plate channel in Cartesian co-ordinates. Fig. 1 shows the geometry and co-ordinates of the microchannel.

The flow domain is bounded by $0 \le x \le L$ and $-H/2 \le H/2$, where *L* and *H* are the length and height of the channel. We defined aspect ratio as $AR = \frac{L}{H}$, for different lengths and heights where $750\mu m \le L \le 6000\mu m$ and $2.5\mu m \le H \le 20\mu m$. Pressure ratio was defined as $PR = \frac{p_i}{p_0}$, where pressure ratio ranges from 2 to 4. All the dimensions are expressed in SI units.



Fig. 1. Schematic diagram of the channel

We used two types of models; model 1 and model 2. In model 1, the channel height and length were fixed, AR = 300, and pressure ratio ranges from 2 to 4. The corresponding results are discussed and depicted by tables and figures from Fig. 2 to Fig. 6. Model 2 was designed by keeping height fixed, PR = 2 and varying channel lengths from $750\mu m$ to $6000\mu m$ and the results are discussed and described by Figs. 7 - 10.

2.2 Governing Equations

The 2D gas flow and heat transfer is assumed to be steady and laminar. The Three basic laws of conservation of mass, momentum and energy are solved for both compressible and incompressible flows for Newtonian fluid. The compressible forms of the governing equations are expressed in following form and were simulated with the help of state equation $p = \rho RT$.

Continuity:

$$\frac{\partial(\rho u)}{\partial x} + \frac{\partial(\rho v)}{\partial y} = 0 \tag{1}$$

The Navier-Stokes equations:

x-momentum:

$$\frac{\partial(\rho uu)}{\partial x} + \frac{\partial(\rho uv)}{\partial y} = -\frac{\partial P}{\partial x} + \frac{\partial}{\partial x} \left(\mu \frac{\partial u}{\partial x}\right) + \frac{\partial}{\partial y} \left(\mu \frac{\partial u}{\partial y}\right)$$
(2a)

y-momentum:

$$\frac{\partial(\rho uv)}{\partial x} + \frac{\partial(\rho vv)}{\partial y} = -\frac{\partial P}{\partial y} + \frac{\partial}{\partial x} \left(\mu \frac{\partial v}{\partial x}\right) + \frac{\partial}{\partial y} \left(\mu \frac{\partial v}{\partial y}\right)$$
(2b)

Energy:

$$\frac{\partial}{\partial x}(\rho i u) + \frac{\partial}{\partial y}(\rho i v) = -p\left(\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y}\right) + \frac{\partial}{\partial x}\left(k\frac{\partial T}{\partial x}\right) + \frac{\partial}{\partial y}\left(k\frac{\partial T}{\partial y}\right) + \Phi$$
(3)

where *i* is the specific internal energy and Φ is the short notation for the viscous-dissipation function. Since all terms are quadratic, viscous dissipation is always positive, so that a viscous flow always tends to lose its available energy due to dissipation. The governing equations for incompressible flow with constant thermophysical properties can be expressed as:

Continuity:

$$\frac{\partial(\rho u)}{\partial x} + \frac{\partial(\rho v)}{\partial y} = 0 \tag{4}$$

The Navier-Stokes equations:

x-momentum:

$$\rho\left(u\frac{\partial u}{\partial x} + v\frac{\partial u}{\partial y}\right) = -\frac{\partial p}{\partial x} + \mu\left(\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2}\right)$$
(5a)

y-momentum:

$$\rho\left(u\frac{\partial v}{\partial x} + v\frac{\partial v}{\partial y}\right) = -\frac{\partial p}{\partial y} + \mu\left(\frac{\partial^2 v}{\partial x^2} + \frac{\partial^2 v}{\partial y^2}\right)$$
(5b)

Energy:

$$\rho c_p u \frac{\partial T}{\partial x} = \kappa \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} \right) + \mu \left(\frac{\partial u}{\partial y} \right)^2$$
(6)

For fully developed steady incompressible flow between two parallel plates with constant thermophysical properties

$$\frac{\partial u}{\partial x} = 0$$
 or $u = u(y)$ and $v = 0$

The continuity equation is automatically satisfied and the Navier-Stokes can be written in Cartesian form as

$$-\frac{1}{\rho}\frac{\partial p}{\partial x} + \frac{\mu}{\rho}\frac{\partial^2 u}{\partial y^2} = 0$$
(7)

$$-\frac{1}{\rho}\frac{\partial p}{\partial y} = 0 \tag{8}$$

From Eqn. (8), it is can be concluded that the pressure p = p(x).

The Equ. (7), can be rewritten as

$$\frac{\partial^2 u}{\partial y^2} = \frac{1}{\mu} \frac{\partial p}{\partial x} \tag{9}$$

The energy equation reduces to

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$$\rho c_p u \frac{\partial T}{\partial x} = \kappa \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} \right) + \mu \left(\frac{\partial u}{\partial y} \right)^2$$
(10)

In case of incompressible flow there is no need to establish linkage between the energy equation and the equations of continuity and momentum.

2.3 Boundary Conditions

In our simulation we considered the following boundary conditions for the parallel plate channel and are specified as follows:

(a) Inlet boundary: The velocity and temperature distribution at the inlet boundary is assumed to be uniform and parallel to the x-axis, i.e.

$$\frac{\partial u}{\partial x} = 0, v = 0 \text{ and } T = T_i \text{ at } x = 0.$$

(b) Wall boundary: For noslip condition with stationary wall, u=0 and v=0 for both the walls. For slip condition

$$u = u_s$$
, $v = 0$ and $T = T_s$ at $y = H/2$ or $y = -H/2$,

where u_s is the velocity slip and T_s is the temperature jump of the fluid.

Since the flow is symmetric about the centerline of the channel

$$\frac{\partial u}{\partial y} = 0, \ v = 0 \text{ and } \frac{\partial T}{\partial y} = 0 \text{ at } y = 0,$$

The slip velocity condition was proposed by Maxwell [6] as

$$u_g - u_w = \frac{2 - \sigma_m}{\sigma_m} K n \frac{\partial u}{\partial y}$$
(11)

and the temperature jump boundary conditions by Smoluchowski [7] as

$$T_{g} - T_{w} = 2 \left(\frac{2 - \sigma_{T}}{\sigma_{T}} \right) K n \frac{\partial T}{\partial y}$$
(12)

where $\frac{\partial u}{\partial y}$ and $\frac{\partial T}{\partial y}$ are the variation of velocity and temperature normal to the wall. We considered the tangential-momentum-accommodation coefficient $\sigma_m = 1$ and the thermal-accommodation

coefficient $\sigma_T = 1$ which describe the gas-wall interactions.

According to HS model gas molecules, continuously strike and reflect from a solid surface, just as they continuously collide with each other. For a perfectly smooth wall, the incident angle exactly equals the reflected angle. This is called specular reflection ($\sigma_m = 0$), where the tangential momentum of the molecules reflected from the wall is unchanged, but the normal momentum of

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tangential momentum of re-emitted molecules.

the molecules is reversed due to the normal momentum transfer to the wall. In this case there is no tangential momentum exchange of the molecules with the wall and the molecules exert no shear on the wall. On the other hand, for an extremely rough wall the molecules reflect at some random angle uncorrelated to their incident angle. This is termed as diffuse reflection ($\sigma_m = 1$) where the molecules reflect from the wall with zero tangential momentum and the momentum is transmitted to the wall. Slip velocity is for the momentum balance at the wall. As above $\sigma_T = 0$ corresponds to the no energy exchange and $\sigma_T = 1$ corresponds to perfect energy exchange of the molecules with the wall.

The tangential-momentum-accommodation coefficient is defined by $\sigma_m = \frac{\tau_i - \tau_r}{\tau_i - \tau_w}$, where τ_i and τ_r indicate the tangential momentum of incoming and reflected molecules respectively and τ_w is the

The thermal-accommodation coefficient is defined by $\sigma_T = \frac{dE_i - dE_r}{dE_i - dE_w}$, where dE_i and dE_r indicate the energy fluxes of incoming and reflected molecules respectively and dE_w is the energy flux if all the incoming molecules had been reemitted with the energy flux corresponding to the wall temperature.

Wall heating condition with constant wall temperature was implied on both the walls. The free stream temperature was 320K and the difference of free stream temperature and the wall temperature was 30K. Pressure condition was assumed on both the inlet and outlet boundaries.

2.4 Numerical Method

The pressure based segregated solver was employed in order to achieve steady state analysis. In the present study, the governing equations are discretized using a control volume based technique. The governing equations are integrated about each control volume to get the discrete equations that conserve each quantity on a control-volume basis. Eqn. (13) shows the integration of the conservation equation of a scalar ϕ over an arbitrary control volume *V*.

$$\int \rho \phi \vec{V} \cdot d\vec{A} = \int \Gamma_{\phi} \Delta \phi \cdot d\vec{A} + \int_{V} S_{\phi} dV$$
(13)

where,

 Γ_{ϕ} is the diffusion coefficient for ϕ .

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 S_{ϕ} is the rate of generation of ϕ per unit volume.

Equation (13) is applied to each control volume or cell in the computational domain. The Eqn. (13) is discretized on each cell of the domain and obtained Eqn. (14)

$$\sum_{f}^{faces} \rho_{f} \vec{V}_{f} \phi_{f} \cdot \vec{A} = \sum_{f}^{N faces} \Gamma_{\phi} (\nabla \phi)_{n} \cdot \vec{A}_{f} + S_{\phi} V$$
(14)

where,

 N_{faces} is the number of faces enclosing a cell.

 ϕ_f is the value of ϕ convected through f

By default, all calculated variable values ϕ are stored at the cell centers. But the face values ϕ_f are required to discretize the convection terms in Eqn. (14). The face values are interpolated from cell center values using second order upwind scheme. In this scheme face value ϕ_f is derived from quantities in the cell upstream of the face.

The problem associated with pressure velocity coupling is resolved by adopting an iterative solution strategy SIMPLE (Semi-Implicit Method for Pressure-Linked Equations) algorithm.

To initiate the SIMPLE calculation process a pressure field p^* is guessed. Discretized *x*-momentum and *y*-momentum equations are solved using the guessed pressure field to yield velocity components u^* and v^* . Then we defined the correction p' as the difference between correct pressure field p and the guessed pressure field p^* , so that

$$p = p^* + p'$$

Similarly we defined velocity corrections u' and v' to relate the correct velocities u and v to the guessed velocities u^* and v^* :

$$u = u^* + u'$$
$$v = v^* + v'$$

Substitution of the correct pressure field p into the momentum equations yields the correct velocity field (u, v). Discretized *x*-momentum and *y*-momentum equations link the correct velocity fields with the correct pressure field.

The computations were considered to be converged when the residues for continuity, momentum and energy are less than 10^{-6} .

2.5 Grid Independency Test

To evaluate the grid size effect, grid independency tests were carried out. Three different sizes of grid 51×1201 , 61×1501 and 71×1801 were tested for a typical channel of AR = 300 with slip boundary conditions. The relative difference of average velocity at cross section x/L = 0.9 for grid size 51×1201 and 61×1501 is 0.06% and for grid size 61×1501 and 71×1801 is 0.05% respectively. The corresponding friction constant difference is 0.04% and 0.02%. For convenience, we used mesh number 61×1501 or its multiple according to the length of the dimension of the domain.

2.6 Results and Discussion

To validate our simulation with the experimental results introduced by Pong *et al.* [9], we first simulated compressible slip, compressible noslip and incompressible noslip Nitrogen flow in a long parallel plate channel with channel height $1.2\mu m$ and length $3000\mu m$. The outlet was atmospheric pressure condition with pressure ratio (inlet/outlet) 2.36. The experimental investigation by Pong *et al.* [9] indicates that the pressure distribution in the slip flow regime is nonlinear.

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Fig. 2. Normalized pressure distribution along the centerline of the channel.

For further validation the friction constant (fRe) for incompressible noslip flow is evaluated. In our simulation it is 96 which comply with that of Kakac *et al.* [13].



Fig. 3. Normalized velocity distribution on cross section at x/L = 0.9.

We plotted the centerline longitudinal normalized pressure distribution for compressible slip, compressible noslip and incompressible noslip flows along with the results obtained by Pong *et al.* [9] in Fig. 2. The figure shows that our results agree well with that of Pong *et al.* [9]. The results indicate that the pressure distribution is nonlinear for both compressible slip and compressible noslip flows. For compressible flow, the density decreases along the downstream direction, as a result velocity increases and the pressure distribution is nonlinear.

The curvature of pressure distribution of compressible noslip is higher than that of compressible slip flow. The pressure distribution of incompressible noslip flow is linear. This figure shows that rarefaction (due to Kn) and compressibility (due to Ma) have opposite effects on the pressure distribution. Rarefaction effects reduce the curvature in pressure distribution which is the results of compressibility effects.

The normalized velocity distribution of compressible slip, compressible noslip and incompressible noslip flows on cross section at x/L = 0.9 along streamwise direction at pressure ratio 3.0 are depicted in Fig. 3. The compressible slip flow shows the highest velocity due to slip effect and the incompressible noslip flow shows the lowest velocity.

		Average velocity		Valooity difference
		compressible slip	compressible noslip	velocity difference
	2.0	11.866894	11.108819	0.758075
Pressure ratio	3.0	26.419555	25.011779	1.407776
	4.0	41.211771	39.293039	1.918732

Table 1. Average velocity at x/L = 0.9 different pressure ratios

Table 1 and Table 2 Show that on cross section at x/L = 0.9, the differences of average velocity between compressible slip, compressible noslip for pressure ratios 2, 3 and 4 are 0.758075, 1.407776 and 1.918732 respectively which are equivalent to the rate of increase of velocity by 6.82%, 5.63% and 4.88% respectively. Hence it is clear that the rate of increase of velocity in case of compressible noslip flow is higher than that of compressible slip flow.

Table 2. Average velocity at x/L = 0.9 for different pressure ratios

		Average velocity		Valaaitu diffaranaa
		compressible noslip	incompressible noslip	velocity unterence
	2.0	11.108819	8.4576962	2.651123
Pressure ratio	3.0	25.011779	16.906318	8.105461
	4.0	39.293039	25.345835	13.9472

On the other hand these differences for compressible noslip and incompressible noslip are 2.651123, 8.105461 and 13.9472 respectively which is equivalent to the rate of increase of velocity by 31.35%, 47.94% and 55.03% respectively. This shows that as the pressure ratio increases, the rate of increase of average velocity difference between compressible noslip and incompressible noslip flow decreases whereas the rate of increase of average velocity difference between compressible slip and compressible noslip flow increases.



Fig. 4. The variation of friction constants at x/L = 0.9 for different pressure ratios.

We investigated the friction constant (f Re) for compressible flows with slip and noslip boundary conditions and for incompressible flow with noslip boundary condition for pressure ratios 2, 3 and 4. The results are depicted in Fig. 4.



Fig. 5. The effect of average Mach number on friction constant at x/L = 0.9



Fig. 6. The effect of average Mach number at x/L = 0.9 on mass flow rate.

The results show that the friction constants are the highest for noslip compressible flow and lowest for the slip flow in parallel plate channels but the rate of increase of friction constant for slip flow is the highest. The friction constant increases about 121.68% for compressible slip flow and 16.04% for compressible noslip flow for the variation of pressure ratios from 2 to 4.

For noslip incompressible flow the friction constant does not change for pressure variation and it is fixed to 96. This shows that the pressure ratio has strong influence on f Re in compressible slip flow.

Fig. 5 shows the variations of friction constants with respect to the variation of Mach numbers from 0.031 to 0.094 which results for the variation of pressure ratios from 2 to 4. The friction constants for slip flow are lower than that of noslip compressible flow. The rate of increase of friction constant for slip flow is 2.75% with respect to Mach number, ranges from 0.031 to 0.094. The corresponding increase for the case of noslip flow is about 0.0015% which is negligible.

Fig. 6 shows the effect of Mach number on mass flow rate. The mass flow rate of compressible noslip flow is a little bit higher than compressible slip flow for the variation of Mach number from 0.03 to 0.1. The mass flow rate for compressible slip flow increases rapidly with the increase of Mach number and for Ma > 0.07, the mass flow rate of compressible slip flow is higher than that of compressible noslip flow. The results depicted in Figs. 7 - 10 are obtained considering constant pressure ratio 2 and constant channel height 20 μm . We only changed the channel length from 750 μm to $6000\mu m$.



Fig. 7. The effect of channel length on friction constant at x/L = 0.9.

The effect of channel length on frication constant f Re is depicted by Fig. 7. The figure shows that as the channel length increases, the friction constant decreases for both compressible slip and noslip flows. The decrease in case of compressible slip is rapid in comparison to compressible noslip flow. It is evident from the figure that as the channel length increases, f Re decreases continuously for compressible slip flow but it approaches to an asymptotic value of 96 for compressible noslip flow.

Fig. 8 shows the influence of Mach number on normalized friction constant. The friction constant was normalized by the friction constant of incompressible noslip flow. If the normalized friction constant (*compressible-fRe/incompressible-fRe*) is greater the 1, we can consider that flow as compressible.



Fig. 8. The effect of average Mach number on friction constant at x/L = 0.9.

From figure we see that the compressible noslip flow shows compressibility effect when the Mach number is 0.05 which is very small in compare to its conventional counterpart 0.3 and this may be due to the effect of small dimensions of the microchannel. The figure also shows that compressible slip flow shows compressibility effect when Mach number is 0.28. If we look at the result displayed in Fig. 4 and Fig. 5, we see that *fRe* can be described better by pressure ratio than by Mach number.



Fig. 9. The effect channel length on average Mach number at x/L = 0.9.





Fig. 10. The effect channel length on Knudsen number at x/L = 0.9.

Normalized channel length and Mach numbers are displayed in Fig. 9. As the *AR* increases due to increase of channel length, the Mach number decreases rapidly for both compressible slip and compressible noslip flows. For the same *AR*, the Mach number for compressible slip flow is higher than that of compressible noslip flow.

Fig. 10 shows the variation of Knudsen number with change of channel length. The Knudsen number increases with the increase of channel length but the increase of Kn is very small. If the length is increased 8 times then the Kn increases only by 2.33%.

3. Conclusions

Two dimensional compressible and incompressible momentum and energy equations were solved with slip and noslip boundary conditions for the parallel plate microchannels. The results can be concluded as follows:

The pressure distribution for slip and noslip compressible flows are nonlinear where as it is linear for noslip incompressible flow in micarochannels. This nonlinearity is due to compressibility. The nonlinearity of compressible slip flow is a little bit lower than that of noslip compressible flow because of lower friction on the wall. The friction constant for compressible slip flow is lower than that of compressible noslip flow for the effect of both pressure ratio and Mach number. But the rate of increase of friction constant for slip flow is higher than that of compressible noslip flow. As the *AR* increases, the friction constant decreases continuously for compressible slip flow but it approaches to an asymptotic value of 96 for compressible noslip flow. In parallel micro channel flow, *fRe* can be described better by pressure ratio than by Mach number.

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